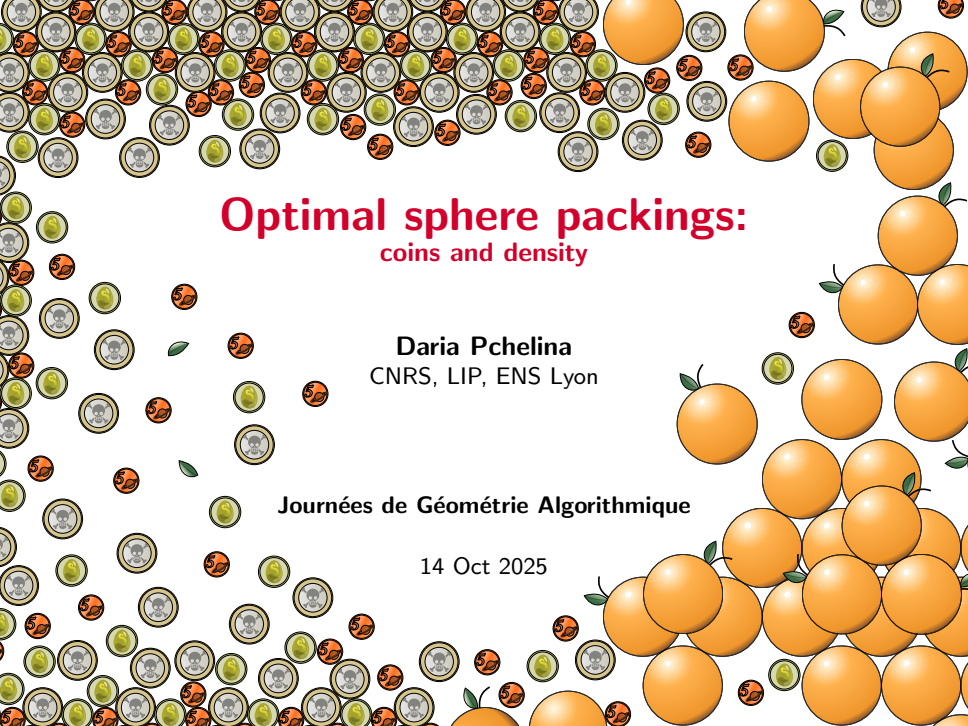


The slide features a decorative border composed of oranges and various coins. The oranges are clustered on the right side, while the coins, which include Euro and Swiss Franc denominations, are scattered along the top and left edges.

Optimal sphere packings: coins and density

Daria Pchelina
CNRS, LIP, ENS Lyon

Journées de Géométrie Algorithmique

14 Oct 2025

Optimal coin packing

Given infinite number of identical coins ,
how to place them on an infinite plane without overlap to maximize the covered surface?

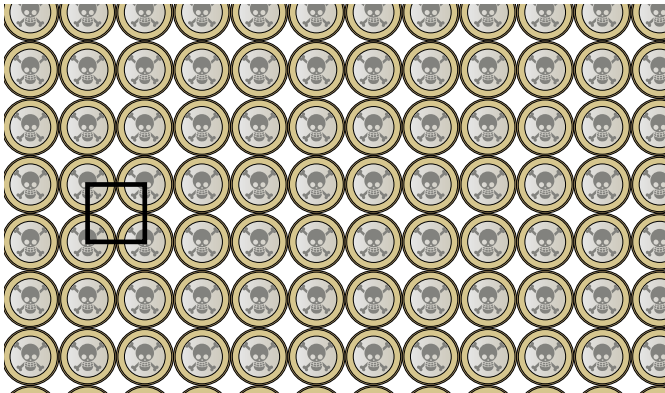
coin packing:



Optimal coin packing

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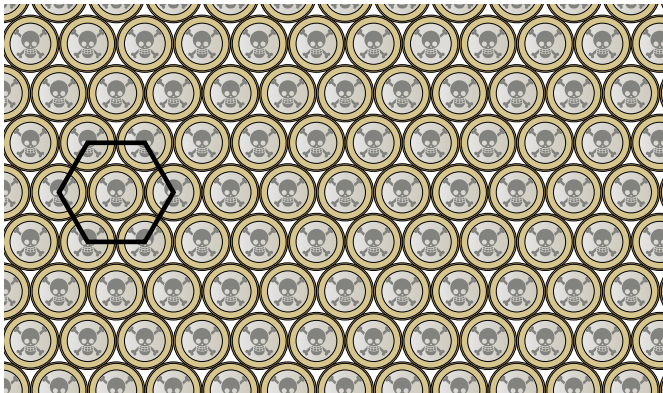
square coin packing:
covers 78% of the surface



Optimal coin packing

Given infinite number of identical coins ,
how to place them on an infinite plane without overlap to maximize the covered surface?

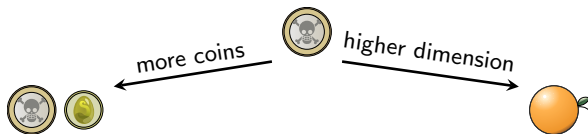
hexagonal coin packing:
covers **90%** of the surface

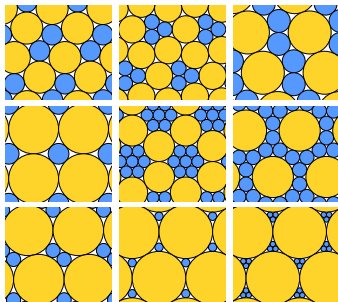
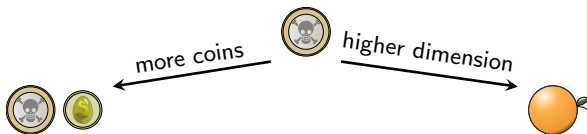


1910–1940

The hexagonal coin packing is optimal.

Introduction





(proved optimal in 2000-2022)

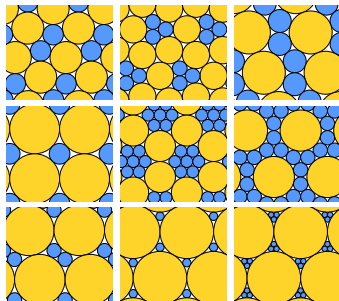
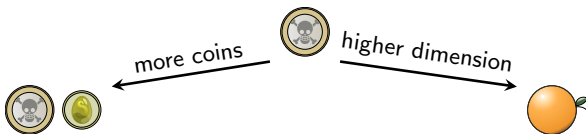
Kepler conjecture, 1611

The “cannonball” packing is optimal:



(proved in 1998–2014)

Introduction



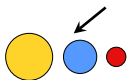
(proved optimal in 2000-2022)

Kepler conjecture, 1611

The "cannonball" packing is optimal:

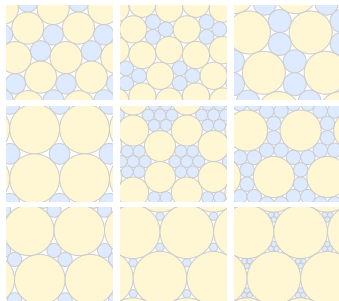
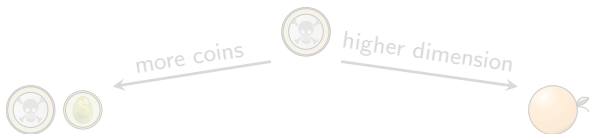


(proved in 1998-2014)



$\mathbb{R}^8, \mathbb{R}^{24}$
(Viazovska, Fields Medal 2022)

Introduction



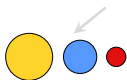
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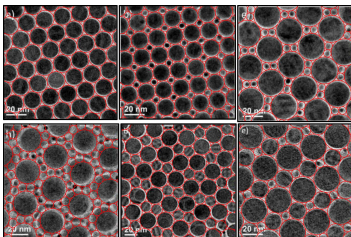


$\mathbb{R}^8, \mathbb{R}^{24}$
(Viazovska, Fields Medal 2022)

Nanomaterials and packings

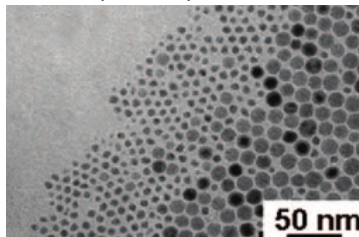
combine different types of nanoparticles
self-assembly

new material



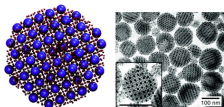
Paik et al 2015

phase separation



Cheon et al 2006

Also in 3D:

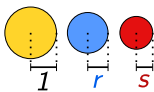
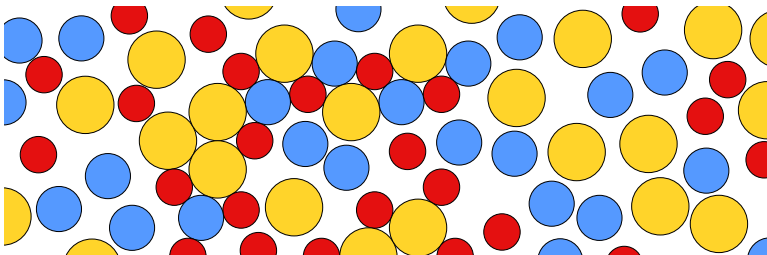


Wu, Fan, Yin 2022

Chemists' question : **which sizes and concentrations allow for new materials?**

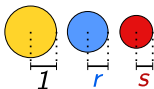
Definitions

Discs:

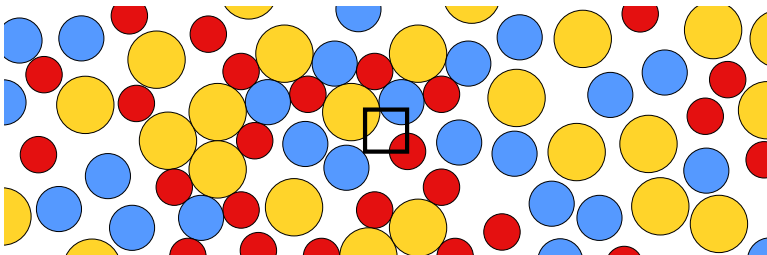
Packing P :
(in $\mathbb{R}^2$)

Definitions

Discs:



Packing P :
(in $\mathbb{R}^2$)

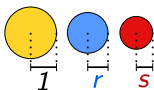


Density:

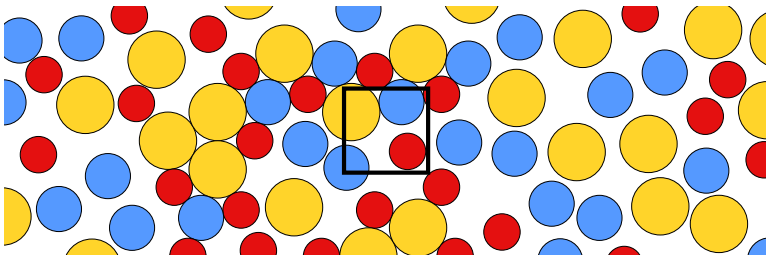
$$\delta \left(\begin{array}{|c|} \hline \text{discs} \\ \hline \end{array} \right) := \frac{\text{area} \left(\begin{array}{|c|} \hline \text{discs} \\ \hline \end{array} \right)}{\text{area} \left(\begin{array}{|c|} \hline \text{square} \\ \hline \end{array} \right)}$$

Definitions

Discs:



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(in $\mathbb{R}^2$)

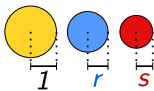


Density:

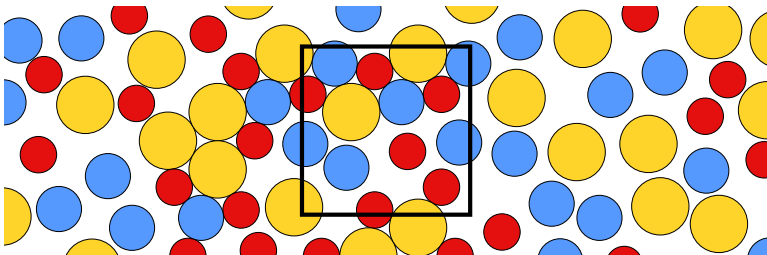
$$\delta \left(n \downarrow \frac{\vec{n}}{\blacksquare} \cap P \right) := \frac{\text{area} \left(n \downarrow \frac{\vec{n}}{\blacksquare} \cap P \right)}{\text{area} \left(n \downarrow \frac{\vec{n}}{\blacksquare} \right)}$$

Definitions

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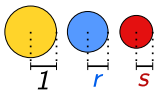


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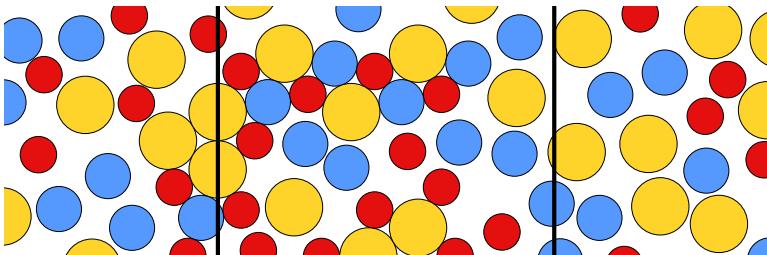
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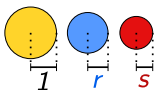


Density:

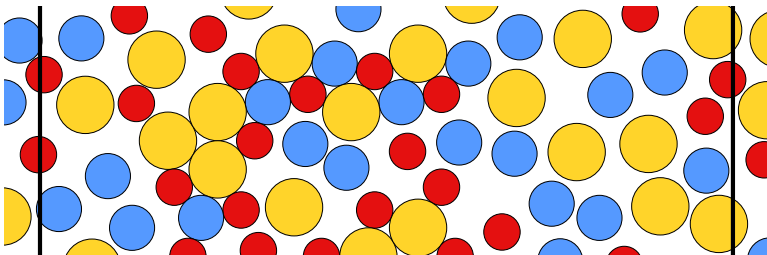
$$\delta \left(n \downarrow \begin{array}{c} \vec{n} \\ \blacksquare \end{array} \cap P \right) := \frac{\text{area} \left(n \downarrow \begin{array}{c} \vec{n} \\ \blacksquare \end{array} \cap P \right)}{\text{area} \left(n \downarrow \begin{array}{c} \vec{n} \\ \blacksquare \end{array} \right)}$$

Definitions

Discs:



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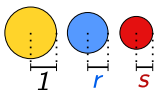


Density:

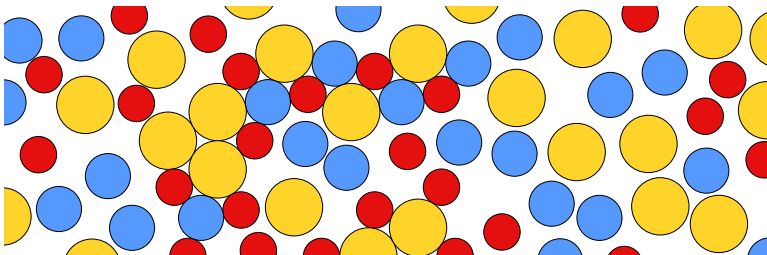
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Definitions

Discs:



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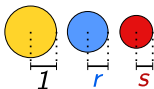
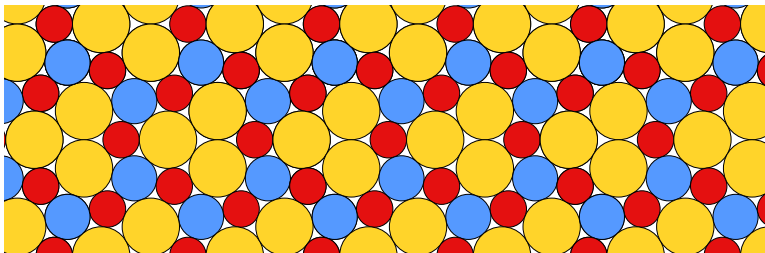


Density:

$$\delta(P) := \limsup_{n \rightarrow \infty} \frac{\text{area} \left(n \uparrow \overset{n}{\blacksquare} \cap P \right)}{\text{area} \left(n \uparrow \overset{n}{\blacksquare} \right)}$$

Definitions

Discs:

Packing P :
(in $\mathbb{R}^2$)

Density:

$$\delta^* \approx 90.9\%$$

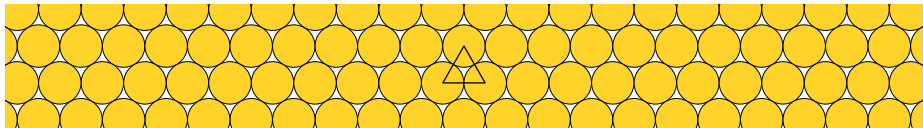
Main Question

Given a finite set of discs (e.g.,   ),
what is the maximal density δ^* of a packing?

$$\delta^* := \max_P \delta(P)$$

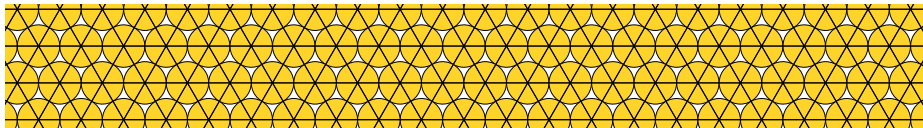
Triangulated packings

A packing is called **triangulated** if its contact graph is a triangulation:



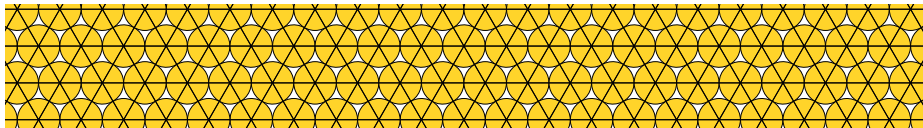
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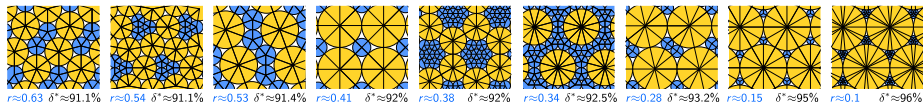
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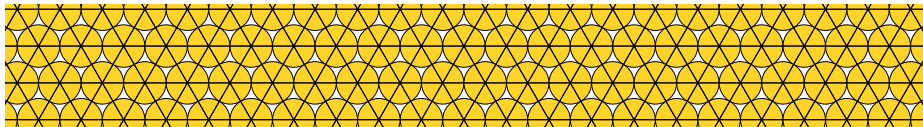
● Kennedy, 2006

(Packings by discs of radii 1 and r) There are 9 values of r allowing triangulated packings:



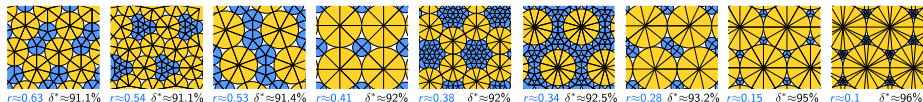
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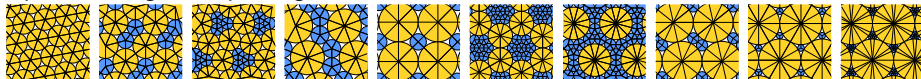


Theorem (Heppes 2000, 2003, Kennedy 2005, Bedaride and Fernique 2022)

Each of these packings is optimal (densest) for discs of radii 1 and r .

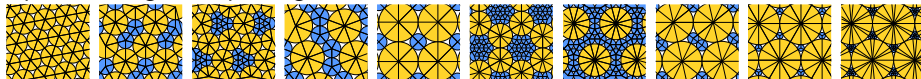
Triangulated = optimal?

Optimal triangulated packings:



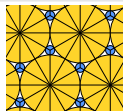
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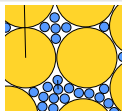


Conjecture (Connelly 2018)

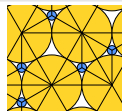
If a finite set of discs allows **saturated** triangulated packings then one of them is optimal.



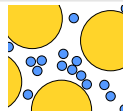
triangulated
saturated



non triangulated
saturated



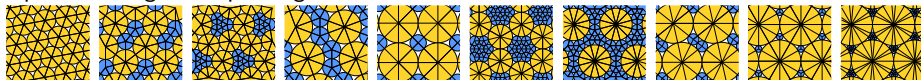
triangulated
non saturated



non triangulated
non saturated

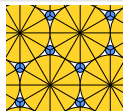
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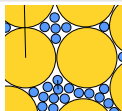


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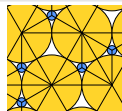
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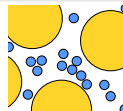
triangulated
saturated



non triangulated
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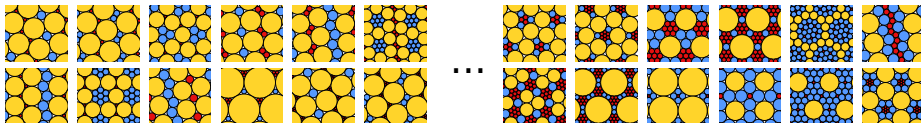
triangulated
non saturated



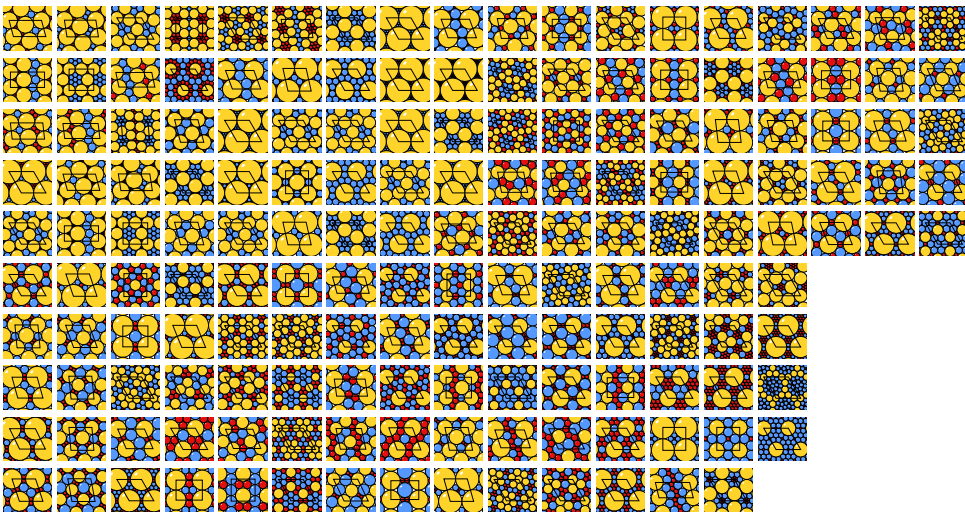
non triangulated
non saturated

Theorem (●●● Fernique, Hashemi, Sizova 2019)

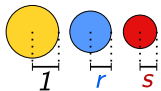
Discs of radii 1, r and s : there are 164 pairs (r, s) allowing triangulated packings.



Optimal triangulated packings

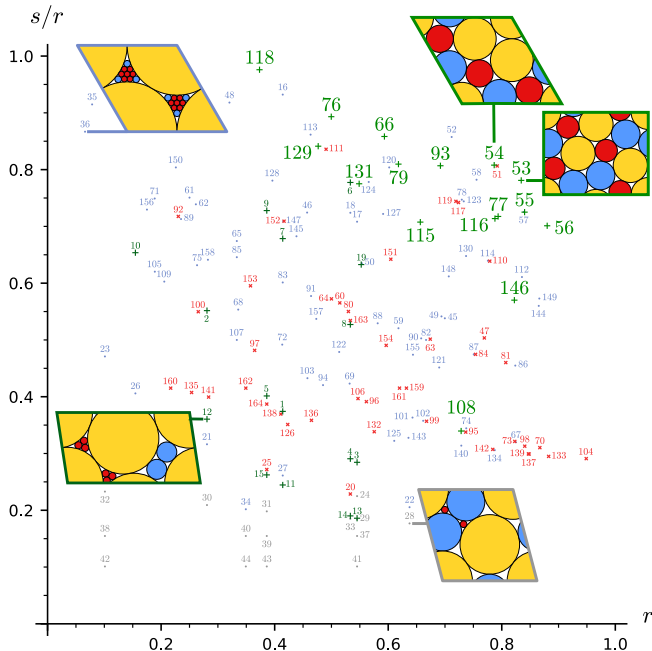


Optimal triangulated packings



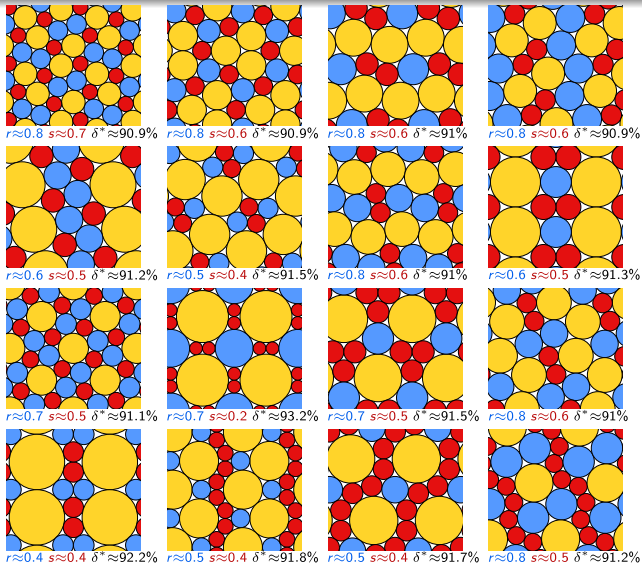
164 (r, s) allowing
triangulated packings:

- 15 cases: non saturated
- 16+16 cases:
a **ternary** or **binary**
triangulated packing
is densest
- 45 cases: a binary
non triangulated
packing is denser



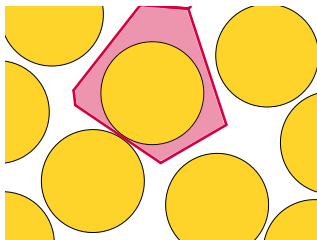
Theorem (Fernique, P 2023)

Each of the following packings is optimal for discs of radii 1, r and s :

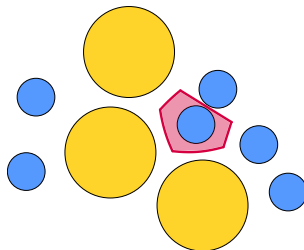


FM-triangulation

1-disc packing



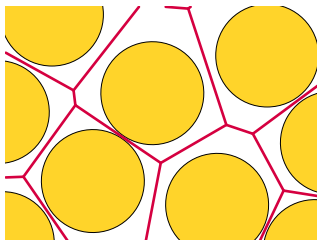
multi-size disc packing



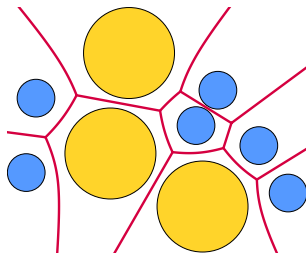
Voronoi cell of a disc in a packing: set of points closer to this disc than to any other

FM-triangulation

1-disc packing



multi-size disc packing

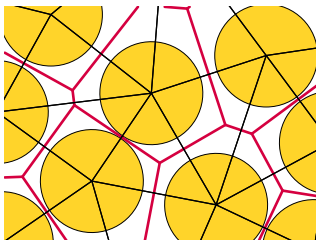


Voronoi cell of a disc in a packing: set of points closer to this disc than to any other

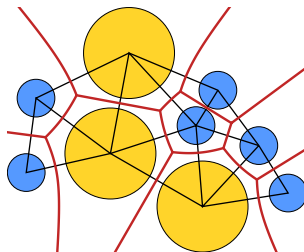
Voronoi diagram of a packing: partition of the plane into Voronoi cells

FM-triangulation

1-disc packing



multi-size disc packing



Voronoi cell of a disc in a packing: set of points closer to this disc than to any other

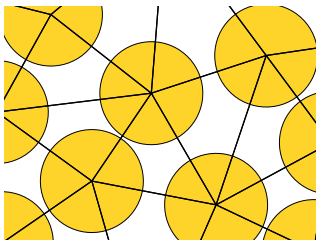
Voronoi diagram of a packing: partition of the plane into Voronoi cells

FM-triangulation of a packing: dual graph of the Voronoi diagram

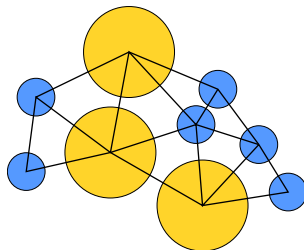
Fejes Tóth, Mólnar

FM-triangulation

1-disc packing



multi-size disc packing



Voronoi cell of a disc in a packing: set of points closer to this disc than to any other

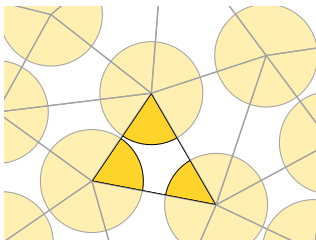
Voronoi diagram of a packing: partition of the plane into Voronoi cells

FM-triangulation of a packing: dual graph of the Voronoi diagram

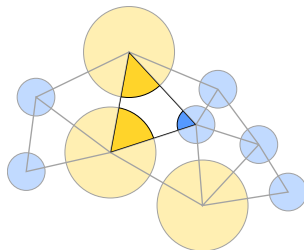
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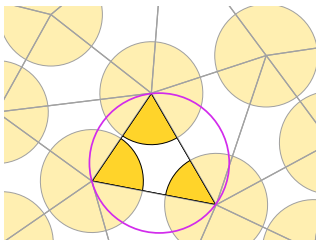
Fejes Tóth, Mólnar

Density of a triangle Δ in a packing = its proportion covered by discs

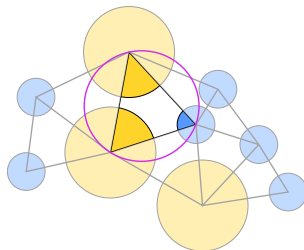
$$\delta_{\Delta} = \frac{\text{area}(\Delta \cap P)}{\text{area}(\Delta)}$$

FM-triangulation

1-disc packing



multi-size disc packing



Voronoi cell of a disc in a packing: set of points closer to this disc than to any other

Voronoi diagram of a packing: partition of the plane into Voronoi cells

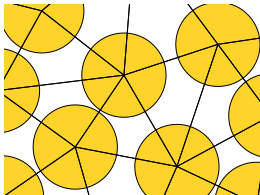
FM-triangulation of a packing: dual graph of the Voronoi diagram

Fejes Tóth, Mólnar

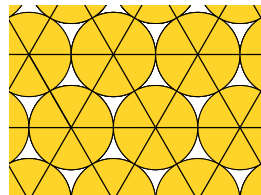
Density of a triangle Δ in a packing = its proportion covered by discs

$$\delta_{\Delta} = \frac{\text{area}(\Delta \cap P)}{\text{area}(\Delta)}$$

Local density redistribution

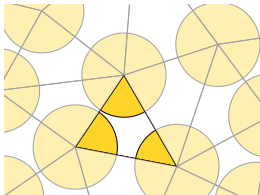


P of density $\delta(P)$



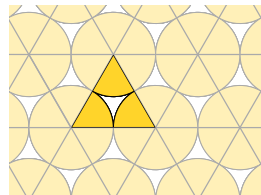
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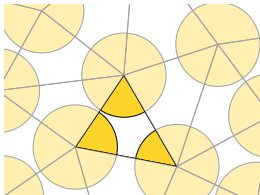
$$\forall \Delta, \delta(\Delta) \leq \delta(\text{triangle}) = \delta^*$$



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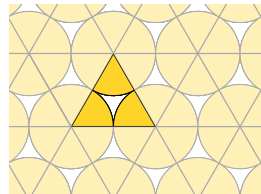
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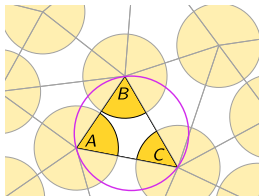
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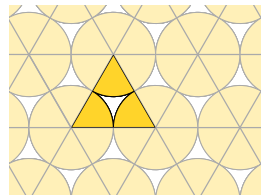
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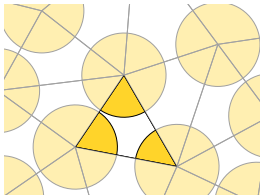
$$\delta(\text{triangle}) = \delta^*$$

Proof:

- the smallest angle of any Δ is at least $\frac{\pi}{6}$
- thus the largest angle is between $\frac{\pi}{3}$ and $\frac{2\pi}{3}$
- density of a triangle Δ : $\delta(\Delta) = \frac{\pi/2}{\text{area}(\Delta)}$
- the area of a triangle ABC with the largest angle $\hat{A}$: $\frac{|AB| \cdot |AC| \cdot \sin \hat{A}}{2} \geq \frac{2 \cdot 2 \cdot \frac{\sqrt{3}}{2}}{2} = \sqrt{3}$
- thus the density of ABC is less or equal to $\frac{\pi/2}{\sqrt{3}} = \delta^*$

$$2 > R = \frac{|AB|}{2 \sin \hat{C}} \geq \frac{1}{\sin \hat{C}} \implies \hat{C} > \frac{\pi}{6}$$

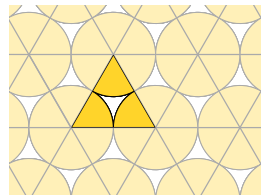
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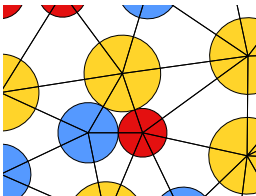
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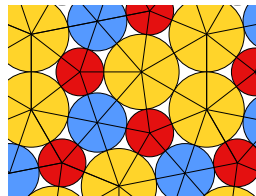


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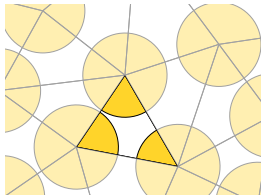


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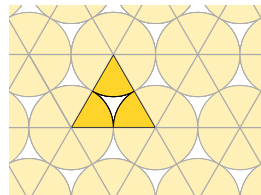
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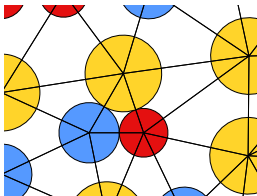
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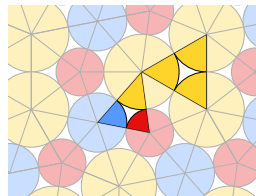


P of density $\delta(P)$

Triangles in P^* have different densities:

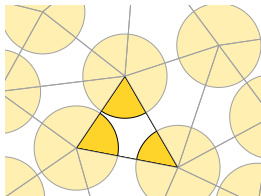
$$\delta(\triangle) < \delta^* < \delta(\triangle)$$

Hopeless to bound the density by δ^* in each triangle...



P^* of density δ^*

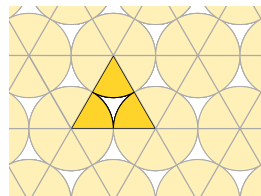
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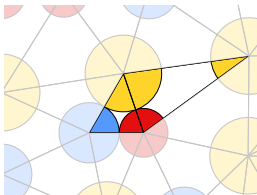
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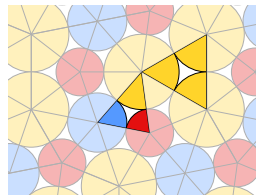
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P of density $\delta(P) \leq \delta'(P)$

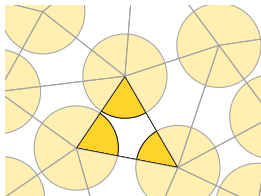
redistributed density $\delta' \geq \delta$:

dense triangles
share their density
with neighbors



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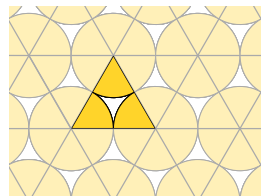
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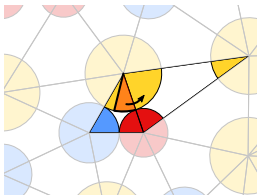
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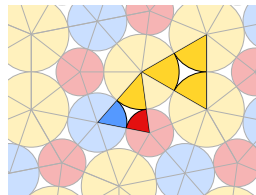
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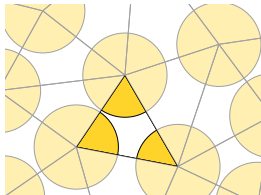
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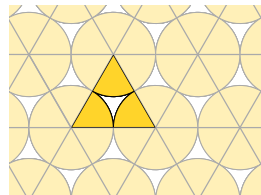
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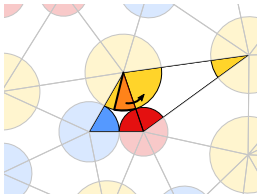
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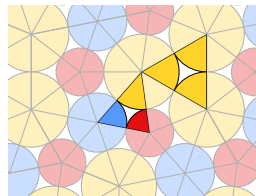
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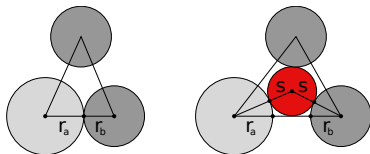
Verifying inequalities on compact sets

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FM-triangulation properties + saturation $\Rightarrow$ uniform bound on edge length

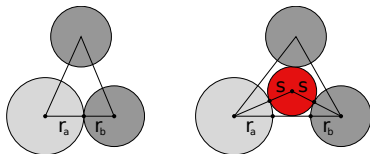


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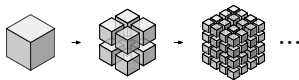
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- Interval arithmetic: to verify $\delta'(\Delta_{a,b,c}) \leq \delta^*$ for all $(a, b, c) \in [\underline{a}, \bar{a}] \times [\underline{b}, \bar{b}] \times [\underline{c}, \bar{c}]$, we verify $[\underline{\delta}, \bar{\delta}] \leq \delta^*$ where $[\underline{\delta}, \bar{\delta}] = \delta'(\Delta_{[\underline{a}, \bar{a}], [\underline{b}, \bar{b}], [\underline{c}, \bar{c}]})$

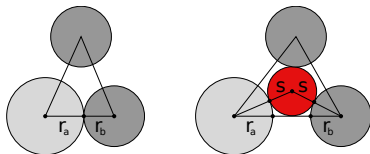
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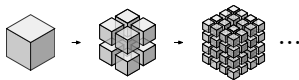
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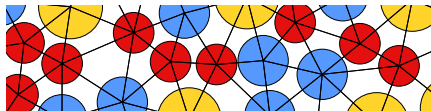
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QED

Emptiness instead of density

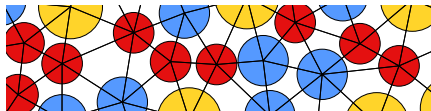


saturated packing P with the same discs
density δ , FM-triangulation $\mathcal{T}$



saturated triangulated packing P^*
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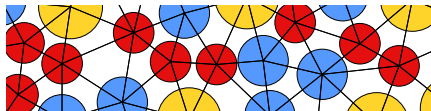
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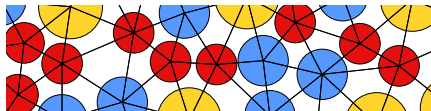
Emptiness of a triangle $\Delta \in \mathcal{T}$: $E(\Delta) = \delta^* \times \text{area}(\Delta) - \text{area}(\Delta \cap P)$

$E(\Delta) > 0$ iff the density of Δ is less than δ^*

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Additive!

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Additive!

$$\delta^* \geq \delta \Leftrightarrow \sum_{\Delta \in \mathcal{T}} E(\Delta) \geq 0$$

Potential is a redistribution of emptiness

We construct a **potential** $U(\Delta) := \overbrace{\dot{U}_\Delta^A + \dot{U}_\Delta^B + \dot{U}_\Delta^C}^{\text{vertices}}$ such that

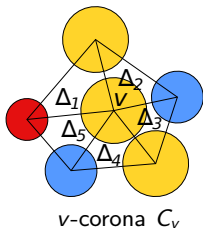
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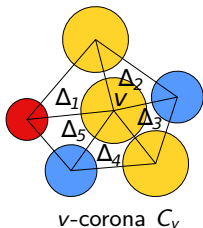


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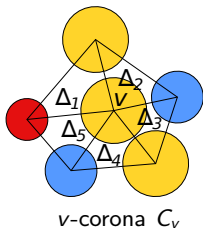
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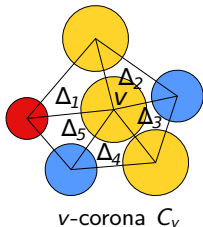
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If such U exists then $\delta^* \geq \delta$

Construct it in way that $(\bullet)$ holds and then prove (Δ)

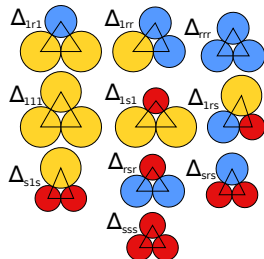
Choosing U to assure (•)

$$\Delta_{xyz}$$

$$\widehat{xyz}$$

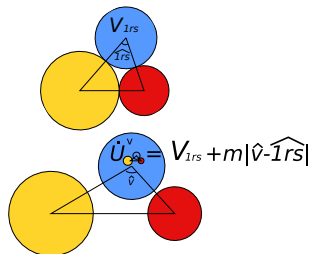
$$V_{xyz}$$

tight triangle: tangent discs of radii x, y, z
 angle of Δ_{xyz} in the center of the y -disc
 potential of Δ_{xyz} in the center of the y -disc



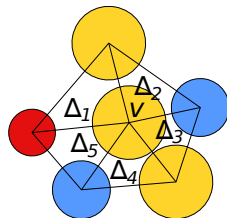
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$$\dot{U}_{\Delta}^v := V_{xyz} + m|\hat{v} - \widehat{xyz}|$$

measures how “far” Δ is from being tight

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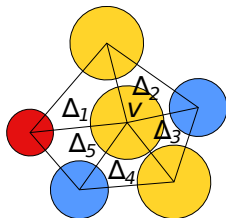
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angle values do not matter $\Rightarrow$ sequence of disc radii $S(C_v)$ FM-triangulation $\Rightarrow$ bounded $|S(C_v)|$ finite number of linear inequalities on m $\Rightarrow$ computer search

Verifying (Δ) with recursive subdivision

Defining U , we make it as small as possible keeping it positive around any vertex $(\bullet)$

How to check $U(\Delta) \leq E(\Delta)$ on each possible triangle Δ ? (there is a continuum of them)

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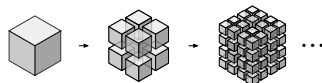
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- Interval arithmetic:

instead of verifying $U(\Delta_{a,b,c}) \leq E(\Delta_{a,b,c})$ for all $(a, b, c) \in [\underline{a}, \bar{a}] \times [\underline{b}, \bar{b}] \times [\underline{c}, \bar{c}]$,

we verify $[\underline{U}, \bar{U}] \leq [\underline{E}, \bar{E}]$ where $[\underline{E}, \bar{E}] = E(\Delta_{[\underline{a}, \bar{a}], [\underline{b}, \bar{b}], [\underline{c}, \bar{c}]})$, $[\underline{U}, \bar{U}] = U(\Delta_{[\underline{a}, \bar{a}], [\underline{b}, \bar{b}], [\underline{c}, \bar{c}]})$

- If $[\underline{U}, \bar{U}]$ and $[\underline{E}, \bar{E}]$ intersect, recursive subdivision:



Verifying (Δ) with recursive subdivision

Defining U , we make it as small as possible keeping it positive around any vertex (•)

How to check $U(\Delta) \leq E(\Delta)$ on each possible triangle Δ ? (there is a continuum of them)

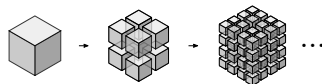
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QED

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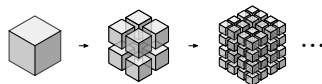
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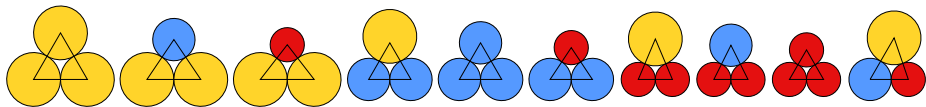
- If $[\underline{U}, \bar{U}]$ and $[\underline{E}, \bar{E}]$ intersect, recursive subdivision:



never stops if $U(\Delta) = E(\Delta)$

QED ?

Local optima

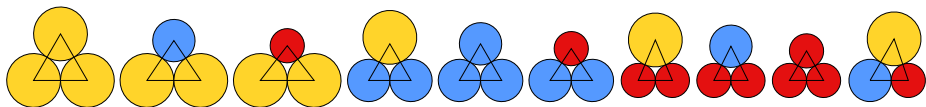


On tight triangles, $U(\Delta_{xyz}) := E(\Delta_{xyz}) \rightarrow$ impossible to use interval method around them

ϵ -triangles T_ϵ – triangles close to tight $\Rightarrow$ potential close to emptiness



Local optima



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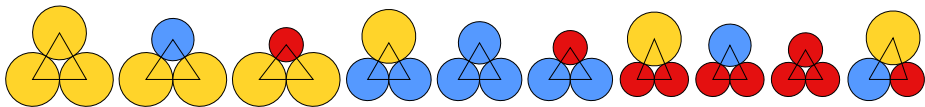
ϵ -triangles T_ϵ – triangles close to tight $\Rightarrow$ potential close to emptiness



interval arithmetic + recursive subdivision on derivatives on side lengths x_i to check that:

$$\max_{T_\epsilon} \frac{\partial U}{\partial x_i} \Delta x_i < \min_{T_\epsilon} \frac{\partial E}{\partial x_i} \Delta x_i,$$

Local optima



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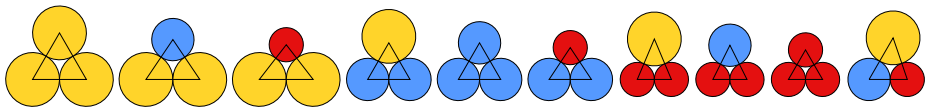
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$\Rightarrow \Delta_{xyz}$ is the maximum of $U - E$ on T_ϵ

$\Rightarrow$ for all triangles Δ from T_ϵ , $U(\Delta) \leq E(\Delta)$

Local optima



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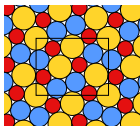
$$\max_{T_\epsilon} \frac{\partial U}{\partial x_i} \Delta x_i < \min_{T_\epsilon} \frac{\partial E}{\partial x_i} \Delta x_i,$$

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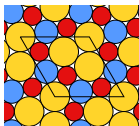
$\Rightarrow$ for all triangles Δ from T_ϵ , $U(\Delta) \leq E(\Delta)$

QED

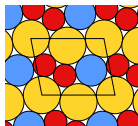
Our proof worked for these cases:



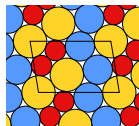
53



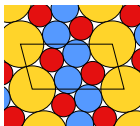
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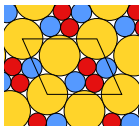
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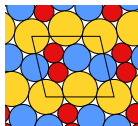
56



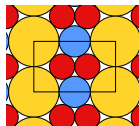
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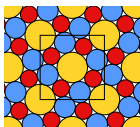
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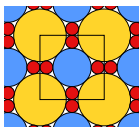
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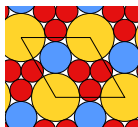
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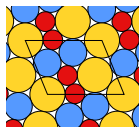
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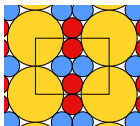
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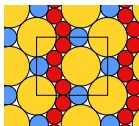
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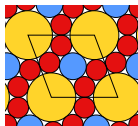
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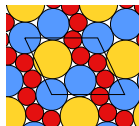
118



129



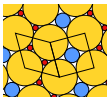
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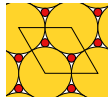
146

And these:

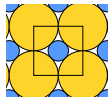
$$\delta^* \approx 93\%$$



$$\delta^* \approx 95\%$$

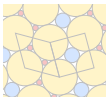


$$\delta^* \approx 92\%$$

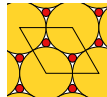


And these:

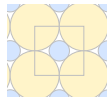
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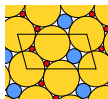
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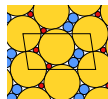
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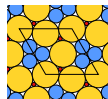
And these:



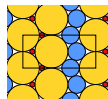
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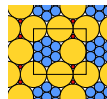
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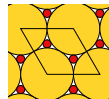
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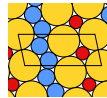
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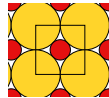
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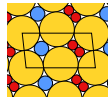
b_8



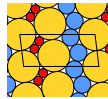
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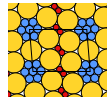
b_4



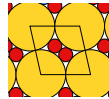
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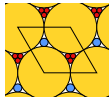
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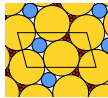
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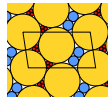
b_7



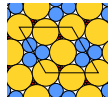
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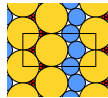
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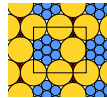
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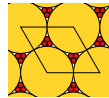
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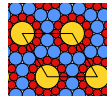
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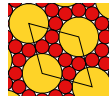
15



b_9

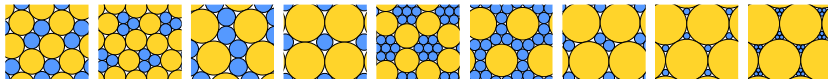


19



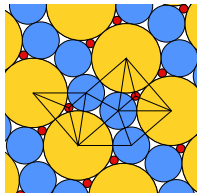
b_6

45 counter examples: *flip-and-flow method*



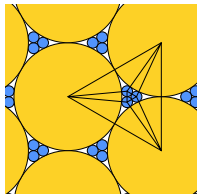
When the ratio of two discs is close enough to the ratio in a **dense binary packing**, we can pack these discs in a **similar (non triangulated) manner** and still get high density

triangulated ternary
packing



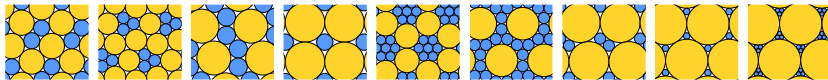
$$\delta \leq 0.931369 \quad s \approx 0.121445$$

dense binary
packing



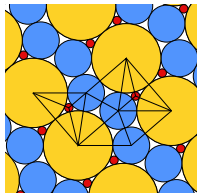
$$\delta \approx 0.962430 \quad r \approx 0.101021$$

45 counter examples: *flip-and-flow* method



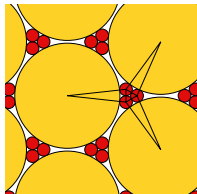
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triangulated ternary
packing



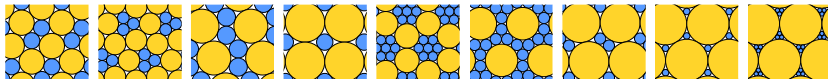
$$\delta \leq 0.931369 \quad s \approx 0.121445$$

dense non-triangulated
packing



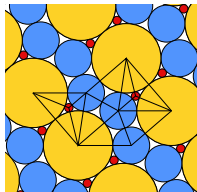
$$\delta \geq 0.937371 \quad s \approx 0.121445$$

45 counter examples: *flip-and-flow* method

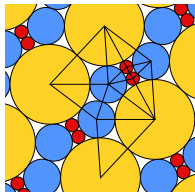


When the ratio of two discs is close enough to the ratio in a **dense binary packing**, we can pack these discs in a **similar (non triangulated) manner** and still get high density

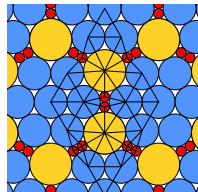
triangulated ternary
packing



$$\delta \leq 0.931369 \quad s \approx 0.121445$$

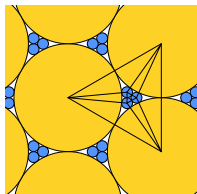


$$\delta \leq 0.924522 \quad s \approx 0.166169$$

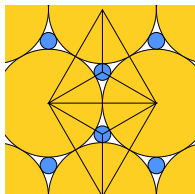


$$\delta \leq 0.917352 \quad s \approx 0.240205$$

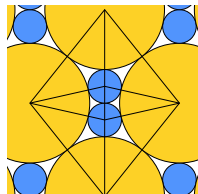
dense binary
packing



$$\delta \approx 0.962430 \quad r \approx 0.101021$$

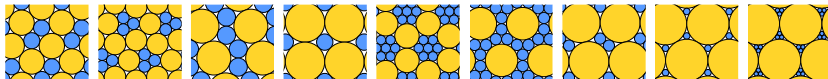


$$\delta \approx 0.950308 \quad r \approx 0.154701$$



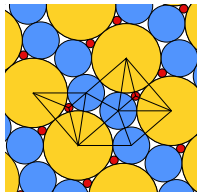
$$\delta \approx 0.931901 \quad r \approx 0.280776$$

45 counter examples: *flip-and-flow* method

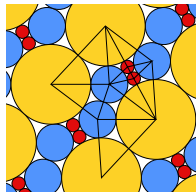


When the ratio of two discs is close enough to the ratio in a **dense binary packing**, we can pack these discs in a **similar (non triangulated) manner** and still get high density

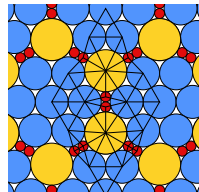
triangulated ternary
packing



$$\delta \leq 0.931369 \quad s \approx 0.121445$$

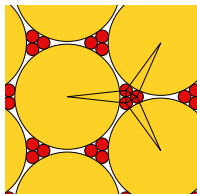


$$\delta \leq 0.924522 \quad s \approx 0.166169$$

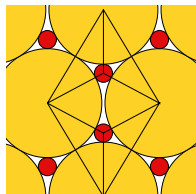


$$\delta \leq 0.917352 \quad s \approx 0.240205$$

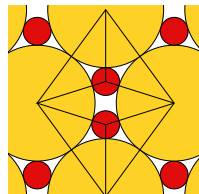
dense non-triangulated
packing



$$\delta \geq 0.937371 \quad s \approx 0.121445$$



$$\delta \geq 0.939305 \quad s \approx 0.166169$$



$$\delta \geq 0.918420 \quad s \approx 0.240205$$



Thank you for your attention!

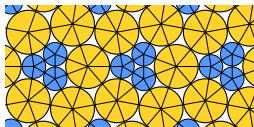
6 Tilings

7 How to find triangulated packings

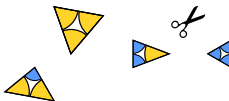
8 Packings in containers

(Packings and tilings)

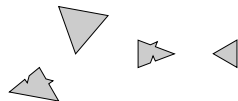
triangulated packings



~



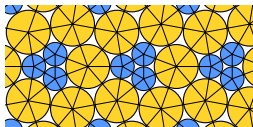
tilings by triangles
with local rules



density = weighted proportion of tiles

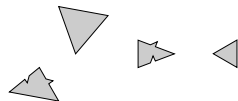
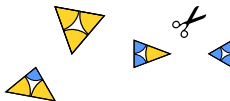
(Packings and tilings)

triangulated packings



~

tilings by triangles
with local rules



density = weighted proportion of tiles

Triangulated Packing Problem

algebraic numbers represented by polynomials and intervals

excludes hexagonal packing

Given k disc radii $\overbrace{r_1, \dots, r_k}$, is there a triangulated packing of density $> \frac{\pi}{2\sqrt{3}}$

$\forall r_1, \dots, r_k$ with triangulated packings, one is periodic
(Wang algorithm: search for a period)

$\Rightarrow$

decidable

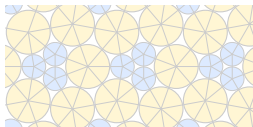
$\exists r_1, \dots, r_k$ whose triangulated packings are all aperiodic

$\Rightarrow$

undecidable?

(Packings and tilings)

triangulated packings



~

tilings by triangles
with local rules



density = weighted proportion of tiles

Dense Packing Problem

algebraic numbers represented by polynomials and intervals

Given k disc radii $\overbrace{r_1, \dots, r_k}$, is there a

excludes hexagonal packing

packing of density $> \frac{\pi}{2\sqrt{3}}$

$\forall r_1, \dots, r_k$ with dense packings, one is periodic
(interval arithmetic and subdivision until needed precision)

$\Rightarrow$

decidable

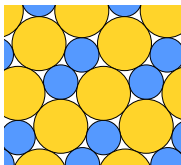
$\exists r_1, \dots, r_k$ whose dense packings are all aperiodic

$\Rightarrow$

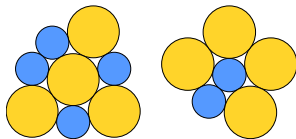
not possible!

How to find triangulated packings

packing is triangulated



each disc has a "corona"

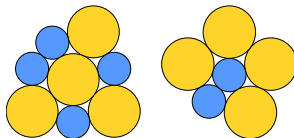
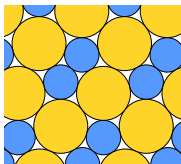


How to find triangulated packings

packing is triangulated

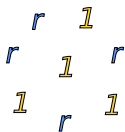


each disc has a “corona”



To find disc sizes with triangulated packings, we run through all possible combinations of symbolic coronas of two discs (finite number):

symbolic corona



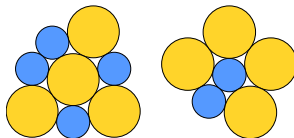
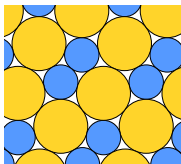
(Fernique, Hashemi, Sizova 2019)

How to find triangulated packings

packing is triangulated



each disc has a “corona”

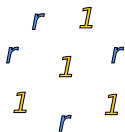


To find disc sizes with triangulated packings, we run through all possible combinations of symbolic coronas of two discs (finite number):

symbolic corona



value of r



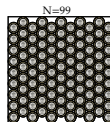
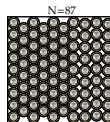
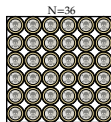
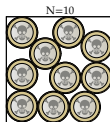
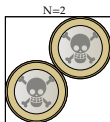
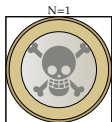
$$6 \times \widehat{11r} + 1 \times \widehat{r1r} = 2\pi$$

$$r \approx 0.63$$

(Fernique, Hashemi, Sizova 2019)

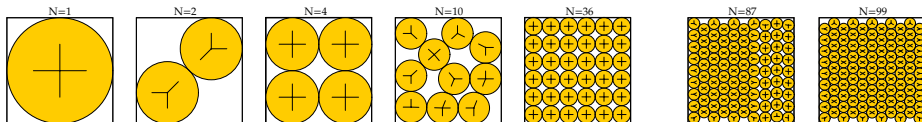
Coins in squares and circles

Place N identical coins in a smallest possible square solved for 1–30, 36 (1964–2005)

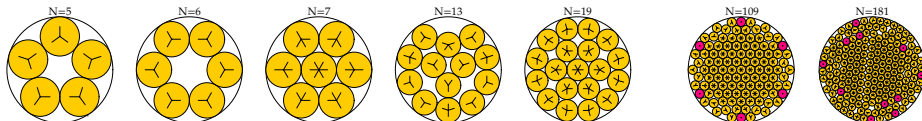


Coins in squares and circles

Place N identical coins in a smallest possible square solved for 1–30, 36 (1964–2005)



... circle solved for 1–13, 19 (1967–2003)

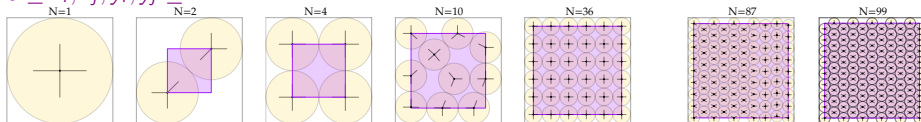


Coins in squares and circles

$$\text{Maximize } \min_{1 \leq i < j \leq N} \sqrt{(x_i - x_j)^2 + (y_i - y_j)^2}$$

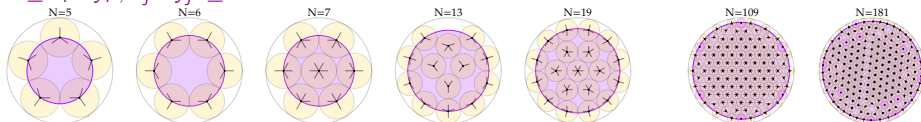
Place N identical coins in a smallest possible square solved for 1–30, 36 (1964–2005)

$$0 \leq x_i, x_j, y_i, y_j \leq 1$$



$$0 \leq x_i^2 + y_i^2, x_j^2 + y_j^2 \leq 1$$

... circle solved for 1–13, 19 (1967–2003)

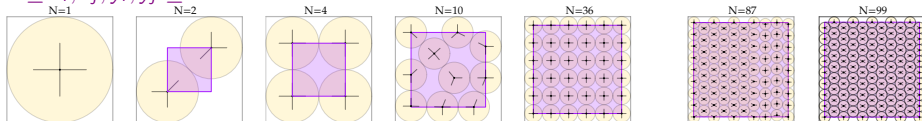


Coins in squares and circles

$$\text{Maximize } \min_{1 \leq i < j \leq N} \sqrt{(x_i - x_j)^2 + (y_i - y_j)^2}$$

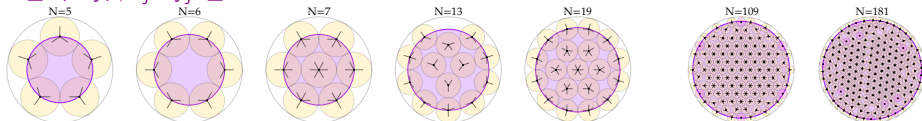
Place N identical coins in a smallest possible square solved for 1–30, 36 (1964–2005)

$$0 \leq x_i, x_j, y_i, y_j \leq 1$$



$$0 \leq x_i^2 + y_i^2, x_j^2 + y_j^2 \leq 1$$

... circle solved for 1–13, 19 (1967–2003)



Find candidates: by hand for small N , billiard simulation, perturbation method

Prove optimality: by hand for small N and circles, interval analysis, branch-and-bound